

3D PRINTING N-HIPS

Commonly used as support material for ABS and ASA. It can be dissolved with d-limonene, it can also be removed by breaking the support.

It can also be used as model material with a nice matte finish.
Material very easy to polish.

PRINTING CHARACTERISTICS

Extrusion temperature **180°C - 205°C**

Bed temperature **35°C - 60°C**

Enclosure temperature **90°C**

Ease of printing



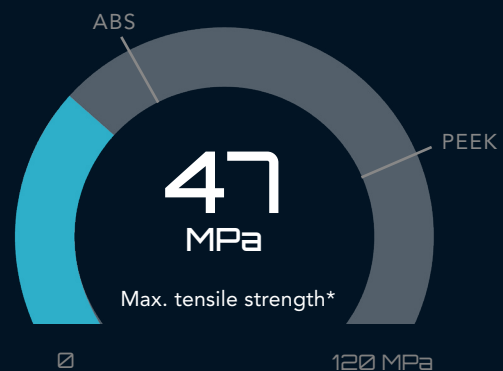
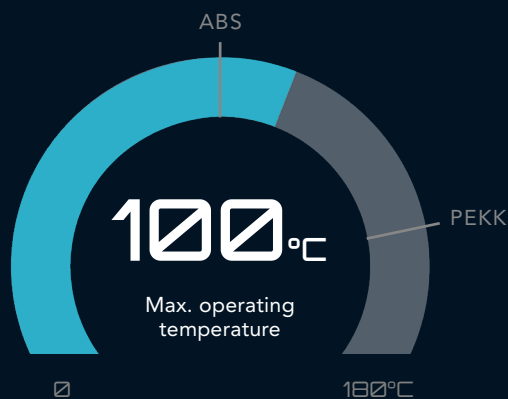
Large size



Machining compatibility



Laser compatibility



We recommend storing your spools in a dry, dark place, if possible with desiccant. To ensure perfect printing, we recommend steaming your filament at 60°C for 4 hours or more, when the spool has been exposed to the open air for a long period.

Delivered with batch number and material traceability. Coils packed in individual boxes, vacuum-packed with desiccant.

*According to ISO 527.